



Shuttle ULT:25 -86°C Portable Ultra-Low Temperature Freezer

Operating Manual

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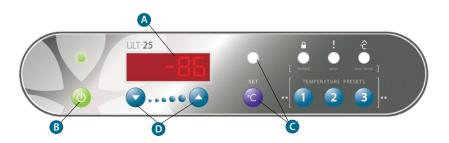
ULT:25 SHUTTLE Quick Guide

Initial Setup

Seven-segment display	A Numerical display – chamber temperature, S ## – setpoint
ON	B Press and hold I/O for two beeps
OFF	B Press and hold I/O for three beeps
See Setpoint	C Press Set T briefly, S ## displayed
Return to Temp Display	C Press Set T briefly, or wait eight seconds
Change Setpoint	Press and hold Set T until Set T LED glows, S ## displayed, then ▲ or ▼

Advanced Functions

Change to Preset	Press and hold Set until Set T LED glows, S ## displayed, then Preset 1, 2 or 3
Postpone Over T Alarm	When Over T light glows, press Preset 3 until time shows (1.0 h) (If Over T LED is not glowing, then Preset 3 acts as a Temp Preset)
Return to Temp Display	Wait eight seconds, press Preset 3 to return to temperature display
See Error Code Again	If Error LED is glowing then press Preset 2 briefly (If Error LED is not glowing, then Preset 2 acts as a Temp Preset)
Lock Panel	Press and hold Preset 1 AND 2 AND 3 until Locked LED turns on (five seconds)
Unlock Panel	Press and hold Preset 1 AND 2 AND 3 until Locked LED turns off (five seconds)
Seven-segment display	P ## – Preset Temp, ## h – alarm silence, E ## – Error code



Notice:

When unit is first turned on, red Over T light will be on until temperature is within 10° of setpoint.

Panel cannot be locked until temperature is within 10° of setpoint.

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ULT:25 SHUTTLE C -86°C Portable Ultra-Low Temperature Freezer

The model ULT-25 (Ultra-Low Temperature, 25 liter volume) Shuttle incorporates next generation free-piston Stirling engine technology. Free-piston Stirling engine technology differs from conventional compressor-based refrigeration in that it provides high efficiency, deep-temperature cooling in a lightweight package allowing true portable operation.

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1. Safety Precautions

To prevent personal injury, injury to others, or damage to property, read these safety precautions carefully before use.

- Do not disassemble, modify or repair. There are no user serviceable parts inside the freezer unit.*
- **Do not** immerse in water or pour water on the unit.*
- **Warning:** Unauthorized modification to the cabinet, controls or free-piston Stirling engine is prohibited and will void all warranty provisions.
- Do not put ice or liquid water directly in the freezer box, always use suitable containers.
- **Do not** use glass containers when the contents might freeze and break.
- **Do not** store flammable items such as gasoline, thinner or solvents in the freezer. The freezer is NOT rated as an explosion-proof freezer.
- Do not use hard and/or sharp objects, such as knives, screwdrivers, etc. to remove any frost or ice which has accumulated on the inside of the freezer. The inside panels are heat exchangers and can be damaged.
- Do not cut, change or modify the power cable.*
- When removing the plug, hold onto the plug and not the cord.
- **Do not** block the air intake or air discharge vents.
- Do not drop, throw or abuse the freezer.*
- Do not operate under extreme environmental conditions, such as in a car trunk, in very high humidity environments, in rain or other severe weather.*
- **Do not** use solvents to clean the control panel or the outside or inside of the freezer.
- An ultra-low temperature freezer is qualitatively different than a home freezer.
 At -86°C frostbite can occur instantly.
- The user should establish and follow a protocol for safe ultra-low temperature operating procedures. This should include (but not limited to):
 - **Never** handle samples or freezer accessories with bare hands.
 - **Do not** use gloves which become brittle at ultra-low temperatures.
 - Nitrile and latex gloves are inadequate.

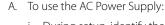
1. Safety Precautions

- Permeable gloves are dangerous because ultra-low temperature materials can contact skin and cause damage.
 - Be especially careful that materials at ultra-low temperature are not spilled onto skin or clothing.
 - Use only sample containers that have been approved or tested for ultra-low temperature use.
 - Some plastics shatter at ultra-low temperatures. Avoid splinter hazards.
 - Biological and chemical hazards are still hazardous at ultra-low temperature. Always wear proper protective equipment and follow appropriate isolation protocols.
 - Many types of labels will fall off and/or break at ultra-low temperature. Some types of ink which stick to glass and/or plastic at room temperature lose adhesion at ultra-low temperature.
- In addition to the ultra-low temperature hazards above, there are also physical hazards to consider:
 - Be cautious when closing the lid to avoid a pinching hazard.
 - Be careful when loading the box with heavy items.
 - **Always** use the handles to carry the freezer.

^{*}Doing so will void the warranty.

2. Unpacking and Set-Up

- 1. Remove the freezer and all accessories from the box. Carefully inspect the freezer and all accessories for any shipping damage.
- **2.** Check the packing list to verify that the shipment is complete.
- **3.** Place the freezer on a level surface.
- **4.** Make sure that the air inlets and outlets are not blocked.
- **5.** Connect to a power source. The freezer can be used with either the AC Power Supply for lab, home or office use, or the DC Power Cord for mobile use.





- During setup, identify the service power and plug configuration available and then locate the appropriate line cord for the service type you will be using.
- ii. If the appropriate line cord is not currently installed, simply unplug the line cord from the unit and then plug the appropriate line cord in its place.
- iii. Plug the other end of the line cord into the power source and then attempt to power on the Shuttle



- B. To use the DC Power Cord in a motor vehicle:
 - i. Make sure the freezer remains level. Exceeding an angle of 12 degrees may cause loss of cooling.
 - ii. Plug the DC Power Cord into a 12V outlet that is rated at 20 amps.

(**NOTE**: Not for use with 24 volt automotive systems)

- (**20 A DC REQUIREMENT:** Consult your automotive specialist if your vehicle lacks 20 A rated 12V outlets.)
- iii. Plug the opposite end into the ULT-25.

6. Notes on operation in a vehicle.

- A. The ULT-25 will operate on battery power for a limited time before the battery is drained and the motor vehicle cannot be started. This time will vary from vehicle to vehicle but is generally only a few hours.
- B. The engine should be running to prevent accidental total discharge of the battery.
- C. The power to 12V outlets in some vehicles may be interrupted during engine starting. This will cause a sudden stop of the cooling unit which may produce a sound that is different than when turning off the ULT-25 by using the Off button. This is normal and will not damage the cooling engine. The cooling engine will restart automatically once power resumes.
- D. **20 A DC REQUIREMENT:** Please note that 20 A DC service is required for proper functioning of the ULT-25 in a motor vehicle. Some vehicles may not be equipped with 20 A DC service. Consult your automotive specialist to verify the level of DC service installed in your vehicle.
- E. Do not operate the ULT-25 in an unattended vehicle. This may lead to overheating if left in the sun and subsequent damage to stored contents.

7. Disconnecting from power.

- A. Turn off the freezer (see page 14).
 - i. The seven-segment display will show the word "OFF" while the UIT-25 Shuttle turns off.
 - ii. Unplug the freezer after the word "OFF" disappears and the display goes dark.
 - iii. If you unplug the freezer while it is on, you will hear a sudden noise when the free-piston Stirling engine shuts off. Power outages will also cause the same noise. This noise (sort of a "bonk") is not indicative of damage.

3. Features of the ULT-25 Freezer

3.1 - Pictorial Tour, Freezer

The Global Cooling ULT-25 Shuttle free-piston Stirling engine ultra-low temperature freezer has the following features:

- 1. A freezer chamber which is protected by two lids
 - Inner lid has a tight fitting foam lid.
- 2. Control Panel
 - Described in more detail on page 12.
- 3. Lid latch
 - For positive closure.
- 4. Access port
 - For thermocouple wires, etc.
- 5. Cleanable filter
 - Helps protect the heat rejection fins from dust.
- 6. Power Connector
 - Polarized to avoid error.
- 7. Temperature Probe Clip

sample integrity.



10. Vent



6



Outer Lid: double gasket moisture seal.



Inner Lid: high-density, closed cell, rigid foam.



Access Port: 1/4" (6.3 mm) standard may be enlarged up to 1" (25.4 mm).



Slide-out Filter: easy to clean, protects heat rejection fins.



Power Connection: polarized to avoid error.







Temperature Probe Clip.

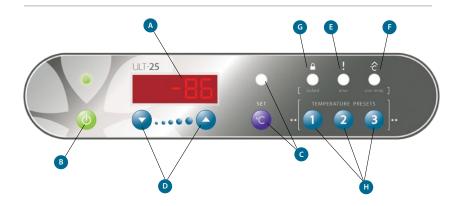


Remote Alarm Contacts (optional).

3.2 - Pictorial Tour, Control Panel

- **A.** Seven-Segment display
 - Shows all numerical displays; default display is chamber temperature.
- B. On/Off button and LED
 - Turns freezer on and off and shows state.
- **C.** Set Temp button and Set Temp LED
 - This must be pressed to adjust the Set Temperature.
- **D.** ▼ / ▲ buttons
 - Used to adjust Setpoint Temperature (when the display shows S ##).
- E. Error LED
 - Indicates when there is an electrical, mechanical or similar error condition.
- F. Over Temp LED
 - Indicates when the chamber is over/under the setpoint.
 - The audible beeper can be set to delay warning.
- **G.** Locked LED
 - Indicates when the control panel is locked.
- **H.** Temperature Preset buttons





3.3 - Power Cords

One power cord is supplied with each Shuttle, however a simple line cord change can allow for multiple power and receptacle types.

To change the line cord, ensure the unit is turned off. Unplug the old line cord from the AC Power supply box found on the rear of the unit and plug the new line cord in its place. Make sure to use the cord and plug appropriate for your location.

The options below are available:

- Line Cords for North America. 120V, AC, 60Hz. NEMA 5-15P plug. Requires standard NEMA 5-15R receptacle.
- Line Cords for Europe/International. 240V, AC, 50Hz. Standard two-pin plug. Requires two-pin receptacle.

3.4 - Intended Uses

The Shuttle ULT-25 freezer provides ultra-low temperature storage for both medical and non-medical purposes. The Shuttle ULT-25 is registered with the FDA as a Class I medical device (Product Code JRM). The storage of blood or blood products intended for medical purposes is prohibited.

4. Operation

Important changes to the freezer settings require sustained button pushes. This helps prevent accidental changes to the settings during transportation. Some sequences require a three-second button press and hold while other sequences require a five-second button press and hold.

For example,

Turning the freezer ON requires a three-second press and hold (two beeps). Turning the freezer OFF requires a five-second press and hold (three beeps).

The default display is the chamber temperature. Other displays such as Setpoint, Alarm Postpone, etc., are marked with a letter such as S (Setpoint), h (Alarm Postpone), etc. These secondary displays revert to the default display after approximately eight seconds of button inactivity.

4.1 - How to Turn the Freezer On/Off

4.1.1 - To Turn the Freezer On

- Press and hold the I/O button for two beeps (~three seconds).
- The freezer will display a greeting message, and then display the chamber temperature.

4.1.2 - To Turn the Freezer Off

- Press and hold the I/O button for three beeps (~five seconds).
- The freezer will display "OFF" for 10 seconds, and then go dark.

4.2 - Changing the Set Temperature

4.2.1 - To See the Current Set Temperature

- · Press the Set Temp button briefly.
- The current set temperature will be displayed with the letter S ##.
 - After eight seconds of inactivity the display will revert to the current temperature.

4.2.2 – Change the Setpoint to a New Value

- There two ways to change the Setpoint.
 - Manually adjusting the temperature using ▼ / ▲.
 - Using one of three adjustable Preset Buttons.
- · Adjusting the Setpoint manually.
 - Because of the importance of the Setpoint Temperature, changing the Setpoint requires a "two-button procedure". This means:

Method A - either holding the Set Temp button while simultaneously pressing.

▼ / ▲ — OR

Method B - holding down Set Temp until the Set Temp LED glows and then pressing \blacktriangledown / \blacktriangle .

(Methods A and B achieve the same effect. The user can use whichever method they prefer.)

- To change the set Setpoint by Method A
 - Press and hold the Set Temp button and then push the ▼ / ▲ buttons (do not release the Set Temp button).
 - The Setpoint temperature will appear with the prefix S in the seven-segment display.
 - When the ▼ / ▲ buttons are first pushed the Setpoint will change by 1°C at first
 - If the ▼ / ▲ buttons are held for five seconds the step size will increase/decrease by 5°C.
 - If the ▼ / ▲ buttons are briefly released (less than a half second) while continuing to hold down the Set Temp button the increment/ decrement size will return to 1°C.
 - Release all buttons once the desired Setpoint is achieved. The display will return to chamber temperature after about eight seconds.
- To change the Setpoint by Method B
 - Press and hold the Set Temp button until the Set Temp LED glows.
 - The Setpoint temperature will appear with the letter S in the first seven-segment display.
 - The ▼ / ▲ buttons can be used to change the Setpoint.
 - When the ▼ / ▲ buttons are first pushed the Setpoint will change by 1°C at first.
 - If the ▼ / ▲ buttons are held for five seconds the step size will increase to 5°C.
 - Briefly release (a half second) the ▼ / ▲ buttons while continuing to hold down the SET button the increment/decrement size will return to 1°C
 - Release the ▼ / ▲ buttons once the desired Setpoint is achieved.
 - Press the Set Temp button briefly (less than one second) to turn off the Set Temp LED. The display will return to chamber temperature.

4.3 – Using Preset Temperatures

- The three buttons labeled 1, 2 and 3 can be used to quickly change the Setpoint to frequently used values. When shipped the Presets are set to -86°C, -40°C, and -20°C.
- To choose one of the preset temperatures:
 - Press and hold the Set Temp button until the Set Temp LED glows.
 - Push one of the Preset Temperature buttons briefly.
 - The new set temperature will be shown in the seven-segment display.
 - If this is the desired Set Temperature the user can either:
 - Briefly press the Set Temp button to turn off the Set Temp LED. OR
 - Wait for approximately eight seconds when the freezer control panel will return to normal operation.

4.4 - Over-Temperature Alarm

- If the freezer compartment temperature is 10°C warmer or colder than the setpoint for five seconds then it will go into temperature alarm mode.
 - The Over Temp light will go on (this is used for under temperature alarms as well).
 - —The freezer will make a double beep every 10 seconds.
 - Situations which can affect the freezer's ability to maintain a steady state or cooling rate include:
 - The lid is ajar
 - The air vents are blocked
 - Addition of a large relatively warm mass
 - Power supply problems
 - Mechanical and/or electrical problems

4.4.1 – How to Silence the Audible Temperature Alarm

 The Over Temp light will always be lit when the cooler temperature is over or under the set temperature by more than 10℃.

4.4.2 - To Postpone an Alarm

- When the audible alarm is sounding it can be postponed.
- Press the button beneath the Over Temp LED and the audible alarm will be turned off for 1 hour

4.5 - Error Conditions

- · Certain conditions will cause an Error Code to be displayed on the seven-segment display, and the Error LED will be lit.
 - —The error code will be of the form E ##, where ## is the error code.
 - The error code will be displayed for about five seconds and then the display will show the chamber temperature. The Error LED will stay on.
 - The error code can be recalled by briefly pressing the button under the Error LED. This will recall the error code for approximately 10 seconds.
 - If button 2 is pressed and held for five seconds (three beeps) this will clear both the seven-segment display and the Error LED. However, if the error condition persists the error cycle will start over again.

4.6 - Locking the Control Panel

To Lock the Freezer Control Panel

- Press and hold buttons 1, 2 and 3 until the freezer beeps three times.
 - —The Locked indicator LED will light up.
 - —The user cannot lock the control panel if there is an over temperature or error condition.

To Unlock the Freezer Control Panel

- Press and hold buttons 1, 2 and 3 until the freezer beeps three times.
 - —The Locked indicator LFD will then turn off
 - —The freezer will still indicate over-temperature alarms or error conditions while it is locked. The user has to unlock the control panel to address those alarms/conditions

4.7 – How to Switch Between Power Supplies

- There are several possible power sources for the ULT-25.
 - —GC provided Mean Well 15V power supply.
 - Automobile accessory plug (cigarette lighter).
- When changing from one power supply to another the user should first stop the ULT-25.
 - Turn OFF the ULT-25 (Press and hold the I/O button).
 - Wait for the free-piston Stirling engine to slow and stop (15 seconds).
 - Unplug the ULT-25 from one power source and plug it into the next.
 - —The ULT-25 can be restarted immediately, no wait time necessary.
 - Turn ON the ULT-25 by pressing and holding the I/O button.

5. Error Codes

These are displayed in the seven-segment display as E ##.

The free-piston Stirling engine is not maintaining a working temperature on the heat rejection fins. This could arise from blocked filters, blocked air pas-

- sages, unusually hot ambient temperatures (for example >45°C), or a fan failure. Check air passages and clear any blockages for good air circulation. Remove from hot environments (car interiors, etc.).
- A component which monitors free-piston Stirling engine performance has failed. The free-piston Stirling engine cannot regulate itself. Please return for repair.

6. Maintenance



surface.



6.1 – Caring for Your Freezer Gasket

The temperature differential between ambient and the ultra-low interior can attract moisture near the gasket. For best results always wipe away moisture during openings to prevent ice accumulation. Do not use sharp instruments to scrape ice from the

6.2 - Air Intake Filter

Clean accumulated dust and dirt on the air intake filter every month. Pull the filter cover to the left as shown. Please note that it cannot be completely removed. Gently clean the filter with a vacuum cleaner. If there are stubborn residues use a soft brush to work them loose.

6.3 - Storage

- 1. Turn off the power and allow the freezer to come to room temperature.
- 2. Dry the inside of the freezer compartment and clean any spills.
- **3.** Disinfect with suitable sterilizing agent if the freezer has been used for biohazards.

6.4 – Cleaning

The exterior surfaces of the ULT-25 can be cleaned as needed by using a soft cloth and mild detergent. Do not use solvent or harsh abrasive cleansers or pads.

7. Troubleshooting

Problem	Possible Cause	Solution
Freezer does not power on	Power is not getting to the freezer from the Power Supply	Check the connections to the power supply
		Assure that the wall plug is firmly seated
	Power is not getting to the freezer from the Auto Accessory Plug	Reseat the connections to the accessory plug
		Assure that the wall plug has live power
		Remove any dirt or debris inside the accessory socket or on the plug
		Replace any blown automobile fuses
Freezer does not achieve desired temperature	Inadequate air circulation	Clean air filter screen
		Remove air flow obstructions
	Inadequate power	Assure that the wall plug is firmly seated
		Remove any dirt or debris inside the automotive accessory socket or on the plug
		Operate freezer only when automobile is running
	Improper environment	Remove freezer from direct sunlight, hot room, etc.
		Check that freezer is level. Tilts of more than 12 degrees in some directions will degrade performance.
Freezer cools slowly	Overloading of freezer	Remove some items from freezer
	Lid is not completely closed	Check for ice buildup, remove if necessary, and properly close lid
	Lid is open and closed too often	Minimize opening and closing of lid
	Inadequate air circulation	Clean filter and unblock air vents
12V plug becomes unusually hot	Dirt or corrosion in the accessory socket	Clean the socket

8. Calibration Guide

Calibrating the RTD with an Independent Temperature Indicator

The Shuttle RTD is factory calibrated to display both setpoint and operating temperature from a single internal RTD. In the event that you must re-calibrate the Shuttle to match the reading of an independent temperature recording device or stand-alone electronic thermometer, please follow this process.

1. Tools Required

- · Flashlight or work light.
- Plastic screwdriver; do not use a metal screwdriver as this may short circuit the circuit board in the event of a slip.
- Independent temperature thermometer with sufficient lead wire to pass through the 1/8" access port and affix with duct tape to the vertical liner channel.

2. Precautions

- The Shuttle will be operating while you are calibrating the RTD.
- You MUST use a plastic screwdriver.
- Do NOT remove the front (control) of the Shuttle; there is no need.
 The control board can be accessed through the air filter.



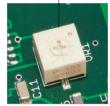
3. Make Ready

- Insert your independent probe into the chamber with the leads passing through the 1/8" access port.
- With a piece of duct tape affix your independent probe next to the build-in RTD port on the interior front (see vertical strip that runs from the top to the bottom of the chamber; several oval holes indicate the best location). Do NOT cover the independent probe or thermocouple with the duct tape.
- Affix your independent probe adjacent to the oval holes WITHOUT CONTACTING
 THE PROBE WITH THE WALL; this will bring your independent probe into closest physical proximity to the Shuttle control/display RTD which is located immediately behind
 the oval holes.
- Close the chamber lid and allow the interior chamber to pull down to (or return to)
 your setpoint temperature as displayed by the Shuttle display (not your independent
 probe display). This will stabilize the Shuttle and make ready for proper calibration.

4. Calibrate

- Slide open (do not remove) the air filter at the right front of cabinet. This moves the air filter out of the line of sight and provides a clear view of the calibration potentiometer on printed circuit board.
 - Caution: Use only a plastic screwdriver during this process.
- Locate the potentiometer of the printed circuit board. The potentiometer is an offwhite component with a Phillips head screw in the center. This is the calibration screw.
- There are 10 marks on the calibration device, 5 in each direction of zero (center).
 - Each mark represents approximately 1°C of offset
 - This permits approximately a 5°C range in each direction.





Potentiometer

- To calibrate, as follows:
 - Once stabilized, read your independent temperature display.
 - Read the Shuttle display.
 - **A.** If the independent temperature display is warmer than the Shuttle display, turn the potentiometer CLOCKWISE in an approximate range to accommodate the offset. This will more closely align the control/display with your independent display.
 - **B.** If the independent temperature display is *colder* than the Shuttle display, turn the potentiometer COUNTERCLOCKWISE in approximate range to accommodate the offset. This will more closely align the control/display with your indepenent display.
- Because of the thermal mass and control algorithms built into the system, the Shuttle controller/display will take approximately 15 seconds to react a change in potentiometer position either direction. Please wait for the Shuttle to make this adjustment.
- Repeat the process as required to more finely tune the Shuttle with your independent temperature display.
- Once you are satisfied with the calibration, return the air filter to its normally closed position.
- Store the plastic screwdriver in a safe place for additional calibration if needed.

5. Document Your Work

 Make a log entry into your operating manual (page 27) indicating the time, date and nature of this calibration

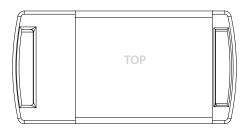
6. Finished

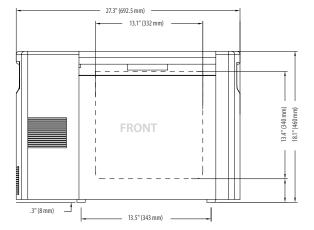
9. Specifications

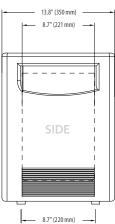
9.1 - Freezer Specifications

Electric Power	120V or 240V, AC; 60Hz or 50Hz; or 12V DC from mobile source	
Maximum Power (Current)	250 watts (2.5 amps @120V, 1.2 amps @240V)	
Auto-Voltage Capability	85V to 264V, 50 or 60 Hz	
Electric Supply Rating	15 amp or greater grounded circuit	
Cooling Engine	Humm™ helium charged free-piston Stirling engine with continuous modulation	
Refrigerant	R-508B nonflammable CFC/HCFC-Free	
Temperature Range	-86°C to -20°C @ 32°C (90°F) ambient, uniformity \pm 0.75°C top to bottom, adjustable in 1°C increments	
	Presets for -86°C (default), -40°C and -20°C	
Ambient Operating Temperature	+5°C to +35°C (41°F to 95°F)	
Application Environment	Non-corrosive, non-flammable, non-explosive	
Storage Volume	25 liters (0.9 cu.ft.)	
Interior Dimensions	13.1" L x 8.7" W x 13.4" D (332 x 221 x 340 mm)	
Exterior Dimensions	27.3" L x 13.8" W x 18.1" D (692.5 x 350 x 460 mm)	
Net Weight, Empty	42 lbs. (19 kg)	
Insulation	High performance vacuum insulated panels and polyurethane foam	
Noise	Typical of laboratory equipment	
Control Sensor	One RTD (PT100 Class B)	
Dry Contacts	Optional	
Pull-Down	2.2 hours from ambient temperature to -80°C setpoint	
Recovery	20 minutes from 1 minute lid opening to -80°C setpoint	
	30 minutes to -60°C	
Warm-Up Profile from -80°C Setpoint	70 minutes to -40°C	
nom-oo C setponit	130 minutes to -20°C	
Energy Use	2.8 kWh/day (average power 118 watts)	
Heat Dissipation (at -80°C)	403 Btu/h (load to HVAC)	

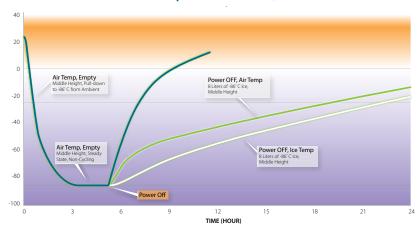
9.2 - Freezer Dimensions







9.3 - Pull-Down and Warm-Up Characteristics, 25°C Ambient



10. Warranty

The following Warranty applies to the ULT-25 Shuttle manufactured by Global Cooling, Inc. Due to the nature and size of the ULT-25 Shuttle, a product exchange via overnight or expedited shipping may be preferable to field-level service. In order to maintain maximum uptime and to optimize customer service, Global Cooling, Inc. reserves the right to exchange the ULT-25 with a serviceable new or previously-used replacement at its discretion.

Limited Warranty, USA

- The warranty period starts two weeks after the original date of shipment from Global Cooling, Inc.
- The ULT-25 Shuttle is warranted for a period of ONE YEAR for materials and labor at our factory.
- If a service issue arises, contact the Global Cooling, Inc. Service Department to register Warranty Service and initiate a resolution.
- Advanced authorization for a service company to diagnose the problem must be approved by Global Cooling, Inc.
- Global Cooling, Inc. will not be responsible for charges incurred for service calls made by a third party prior to authorization by Global Cooling, Inc.
- Global Cooling, Inc. retains the right to replace any product in lieu of servicing it in the field.
- Liability in all events is limited to the purchase value only.
- Under no circumstances will Global Cooling, Inc. be responsible or held liable for consequential or incidental damages associated with loss of stored product in the event of an equipment failure.
- Extended warranty programs are available. Contact Global Cooling, Inc. for a custom warranty solution.

Limited Warranty, CANADA

- The warranty period starts one month after the original date of shipment from Global Cooling, Inc.
- The Stirling Ultracold Shuttle is warranted for a period of one year for materials and labor at our factory.
- If a service issue arises, contact the Global Cooling, Inc. Service Department to register Warranty Service and initiate a resolution.
- Advanced authorization for a service company to diagnose the problem must be approved by Global Cooling, Inc.

- Global Cooling, Inc. will not be responsible for charges incurred for service calls made by a third party prior to authorization by Global Cooling, Inc.
- Global Cooling, Inc. retains the right to replace any product in lieu of servicing it in the field.
- Under no circumstances will Global Cooling, Inc. be responsible or held liable for consequential or incidental damages associated with loss of stored product in the event of an equipment failure.
- Extended warranty programs are available. Contact Global Cooling, Inc. for a custom warranty solution.

International Distributor Limited Warranty

- The warranty period starts two months after the original date of shipment from Global Cooling, Inc.
- The ULT-25 Shuttle is warranted for a period of one year for materials only.
- If a service issue arises, contact the International Distributor from where the ULT-25 was purchased. The Distributor will contact the Global Cooling, Inc. Service Department to register Warranty Service and initiate a resolution.
- Global Cooling, Inc. must provide advanced authorization for the Distributor's service company to diagnose the problem at the customer's site.
- Neither Global Cooling, Inc. nor the Distributor will be responsible for charges incurred for service calls made by a third party prior to authorization by the Distributor or Global Cooling, Inc.
- Global Cooling, Inc. and the Distributor retain the right to replace any product in lieu
 of servicing it in the field.
- The Distributor must provide Global Cooling with proper troubleshooting information.
- Under no circumstances will Global Cooling, Inc. or the Distributor be responsible
 or held liable for consequential or incidental damages associated with loss of stored
 product in the event of an equipment failure.
- Extended warranty programs are available. Contact your Distributor for a custom warranty solution.

11. CE Documentation



David M. Berchowitz Director of GCBV Authorized Representative Global Cooling BV (GCBV) Lage Dijk 22, Helmond, 5705 BZ, The Netherlands

11. CE Documentation

Calibration Notes					







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Specifications subject to change without notice. Refer to www.stirlingultracold.com for the latest specifications.

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Operating Manual: ULT:25 SHUTTLE*

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